PELLETING PRESSES

FOR COMPOUND FEED, DRIED FORAGE, DRIED BEET PULP, STRAW, WOOD, BIOMASS AND OTHER REPRODUCIBLE RAW MATERIALS
For decades, KAHL pelleting plants have been applied successfully for compacting organic products of different particle sizes, moisture contents and bulk densities. The products are pressed through a die by pan grinder rollers, formed into endless strands, and then cut to the desired particle length by means of knives. We are constantly developing our machines in order to improve their capacities and economic efficiency. KAHL pelleting presses are particularly appropriate for products which are difficult to pellet.

THE CURRENT PRODUCTION RANGE OF KAHL PRESSES CONSISTS OF 12 DIFFERENT SIZES:

- Die diameter: 175 – 1,500 mm
- Drive motor: 3 – 600 kW
- Roller diameter: 130 – 450 mm
- Pellet diameter: 2 – 40 mm

The small presses are driven by slip-on gears, the big presses by low-noise and low-wear worm gears with preceding belt drives.
The product is fed by gravity. The large pelleting chamber avoids blockings.

The low roller speed of approximately 2.5 m/s ensures a good deaeration of the product.

As a result of the low speed, the press noise is below 70 dBa.

The thick product layer between the pan grinder rollers and the large die surface results in a high throughput, even in case of products which are difficult to pellet.

The roller gap can be adjusted during operation, thus the pellet quality can be controlled.

Permanently lubricated roller bearings with special seals prevent the product being pelleted from contamination by lubricating grease as well as grease losses.

Quick die changing increases the availability of the complete plant.

Moisture variations in the product are permissible.

Mixtures with high levels of fat and molasses can be effectively pelleted.

Each pelleting press is tested before supply under full-load simulation.

KAHL pelleting presses are designed for universal use on the widest possible range of products with regard to their structure, bulk density, binding strength, and particle size. Powdery, fibrous, lumpy, and pasty products can be processed into uniform pellets of different sizes.

The following products are mainly pelleted:

- Compound feed for all animal species, raw materials and mineral mixes
- By-products in flour and oil mills, malthouses
- Straw, wood, biomass
- Dried sludges
A special field of application for KAHL presses are the drying plants for green forage. The voluminous chopped dried forage can be directly pelleted.

Conditioned straw and complete feed mixtures with a high straw content are processed into pellets of large diameter using KAHL presses. It is also possible to pellet reproducible raw materials for further industrial processing or the generation of energy.

For more than 60 years KAHL have been in a leading position with regard to the production of dried beet pulp presses for the sugar industry. The extreme demands of the sugar beet campaign require a robust design and a high operating safety of the presses.

For quite some time there is a trend to use the small and medium KAHL flat die pelleting presses for speciality feed, mainly for the production of special shapes in premium quality (cloverleaf, square, floral shape etc.).

The profit margin is exceptionally high in this segment. Many of our customers want to expand this segment.

Only with the KAHL flat die pelleting presses, it is possible to produce these long, large special shapes in premium quality. Other specialities: Fish feed, petfood and other niche products.

**CUBES ARE A SPECIALITY**

- in premium quality
- with high profit
- and low investment costs
Switch and control panels for all plant sizes are designed, built, and installed by KAHL. Our electrical engineers develop custom-made application software for ensuring a high degree of operating safety and efficiency.

The EAPR is the pelleting press control system for an optimum, automatic operation of the flat die pelleting presses of the company KAHL. It consists of a local control cabinet with a graphic touch panel (TP) and a PLC with step 7 CPU as central components. The EAPR controls and regulates all the relevant process parameters.

**ADVANTAGES**

- Optimum operation of the pelleting press
- Low manpower requirements
- High availability due to the use of proven quality components
- Optional field bus system saves installation costs
- DISTAMAT for continuous adjustment and control of the roller gap (optional)

**NETWORKING OF THE EAPR**

1. KAHL service team
2. Secure and encrypted connection
3. EAPR cabinet with graphic touch panel
4. Profinet, ASI bus
5. Process
6. Bin
7. Proportioning screw
8. Continuous mixer
9. Pelleting press
10. Belt drier/cooler
State-of-the-art machining centres are used for the production of spare and wear parts.

The dies are produced by the latest automatic deep-hole gun drilling machines.

They are hardened in our in-house die hardening shop.

- Driven pan grinder rollers are appropriate for products with extreme sliding properties.

- The roller bearings are provided with long-term lubrication and axial face seals.

- Automatic drilling machine
Our test departments are responsible for the development of new processes and machines. They are provided with extensive pilot plants with laboratory, production machines, and measuring equipment for the most important process stages of the conditioning technology. The plants are available to prospective buyers and customers who want to have their own products tested. On the basis of the results achieved plant designs and offers can be prepared.