

NEW: For an optimum performance  
of the pelleting press

## Die countersinking machine

Depending on the product  
properties, dies wear down to  
a greater or lesser extent.  
To constantly ensure optimum  
capacity and quality, reworking  
of the die is indispensable.

We have developed a die  
countersinking machine for  
countersinking complete dies at  
our customers' own premises.  
The machine has been especially  
adapted to the Kahl flat dies.  
Due to a special holding device,  
dies with a diameter of 390 mm  
to 1250 mm can be machined.

Special tools are used  
for countersinking.



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### Advantages:

- Significant reduction of maintenance costs
- Reworking of the die by own staff
- Independence from external service providers
- Longer service life of the dies
- Qualitative reworking of dies
- Short machining time
- Machining of hardened dies
- Resharpener of grinding tools possible
- One die support for different die diameters

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### Technical data:

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|-----------------|------------------------------|
| ■ Drive motor   | 1.1 kW                       |
| ■ Speed range   | 120 - 1,810 rpm              |
| ■ Tool holder   | max. MK 4                    |
| ■ Sleeve stroke | 120 mm                       |
| ■ Die diameter  | 390 - 1250 mm                |
| ■ Tools         | special countersinking tools |
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### AMANDUS KAHL GmbH & Co. KG

Dieselstrasse 5-9

D-21465 Reinbek / Hamburg

Phone: +49 (0)40 - 727 71 - 0

Fax: +49 (0)40 - 727 71 - 100

info@amandus-kahl-group.de

[www.akahl.de](http://www.akahl.de)